

# Asymmetric Bispecific Antibody Technology for Therapeutics

Institute of Biologics  
Development Center for Biotechnology

Presenter : Jei-Hwa Yu, Ph.D.

# Development Center for Biotechnology, DCB



400+ 

RD/BD professionals serving as the innovation hub for early drug development.

36 

Founded in 1984, non-profit RD institution subsidized by the Ministry of Economic Affairs of Taiwan.

1200+ 

The premium drug development entity and connected with 1200+ biotech of TW.

25 

20+ out licensed assets and 5 Spin offs under **out-licensing** and **co-development** model.

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# Project Team

Project Team

Unmet Need

Technology

Opportunity

IP/Dev Status

Summary/Contact

**T** **Principal Investigator**     
 Jei-Hwa Yu, Ph.D.

**E** **Cell Line Dev. & Process Dev.**    
 Shih-Liang Hsiao, MS

**A** **Protein Characterization**      
 Hsien-Yu Tsai, Ph.D.

**M** **DMPK**    
 Yen-Ju Hsieh, Ph.D.

# Novel Bispecific Antibody Platform



## Bottlenecks of Bispecific Antibody Technologies

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Unmet Need

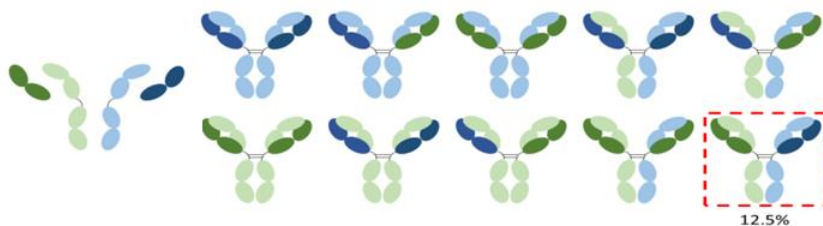
Technology

Opportunity

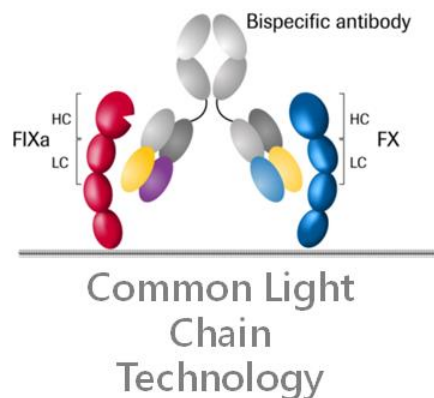
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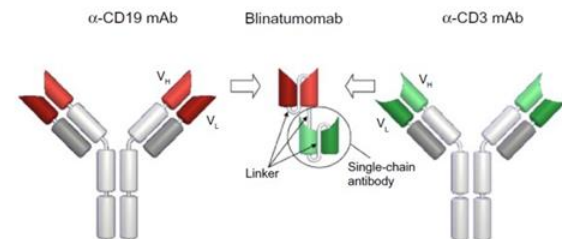
- Correct Pairing of the light chain to heavy chain and heavy chain to heavy chain



- Labor-intensive Antibody Screening



- Plasma Half-life



$T_{1/2} = 1 \sim 2$  Hours

- Production Yield





# Science Overview: AIS BsAb

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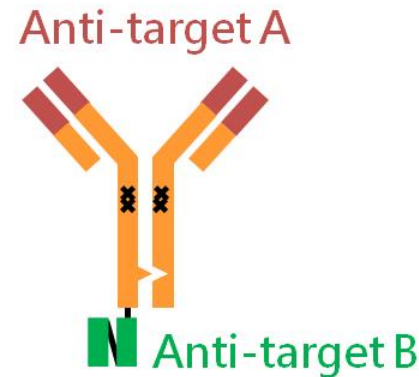
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## AIS BsAb

Two anti-TAAxCD3 BsAbs  
have been tested



1. Easy to Make
2. High Correct Pairing of the light chain to heavy chain and heavy chain to heavy chain
3. Target cell-dependent T cell activation (Better safety profile)
4. Long plasma half-life (Comparing to the fragment BsAb format)
5. Low immunogenicity in rats (No detectable ADA with multiple dose injections)
6. High production yield (Comparable to its parental monoclonal antibody)

# Purity & Heterogeneity Analysis of BsAbs by Non-Reduced CE-SDS (Anti-TAAxCD3 BsAb)



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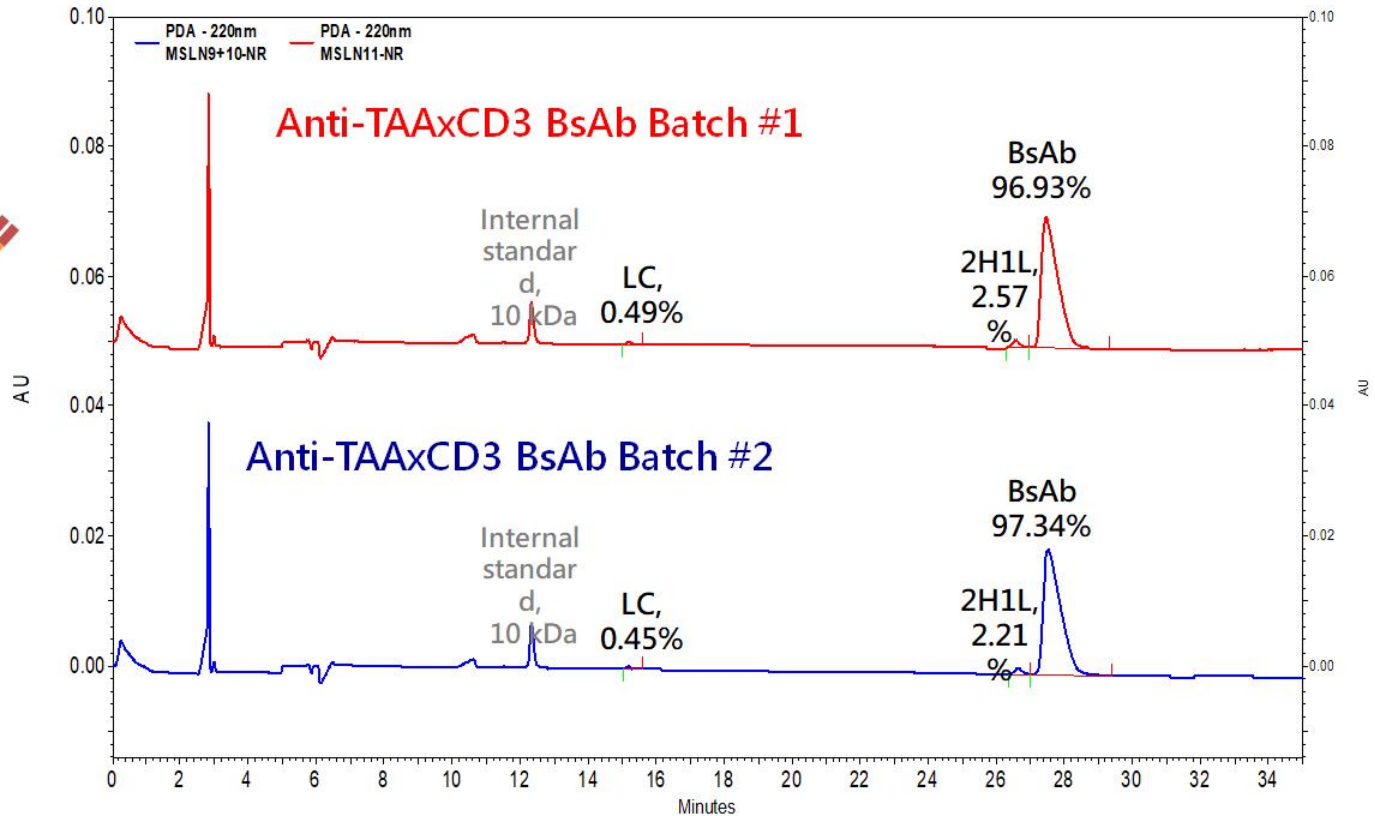
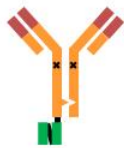
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No.	Sample	LC	HC	H+L	2H	2H1L	NG	Intact
1	<i>Anti-TAAxCD3 BsAb Batch#1</i>	0.49%	--	--	--	2.57%	--	96.93%
2	<i>Anti-TAAxCD3 BsAb Batch#2</i>	0.45%	--	--	--	2.21%	--	97.34%

# Mechanism of Action

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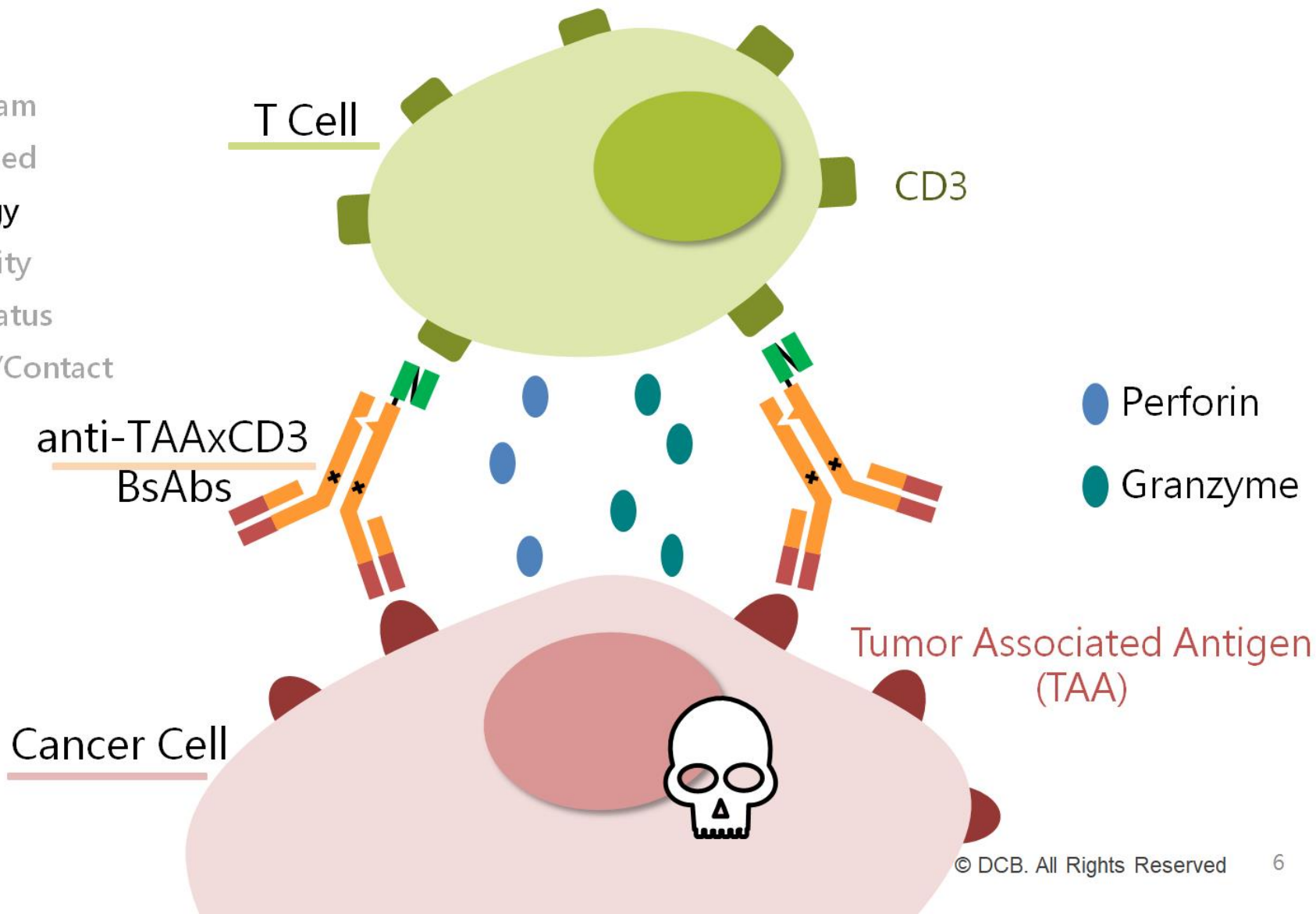
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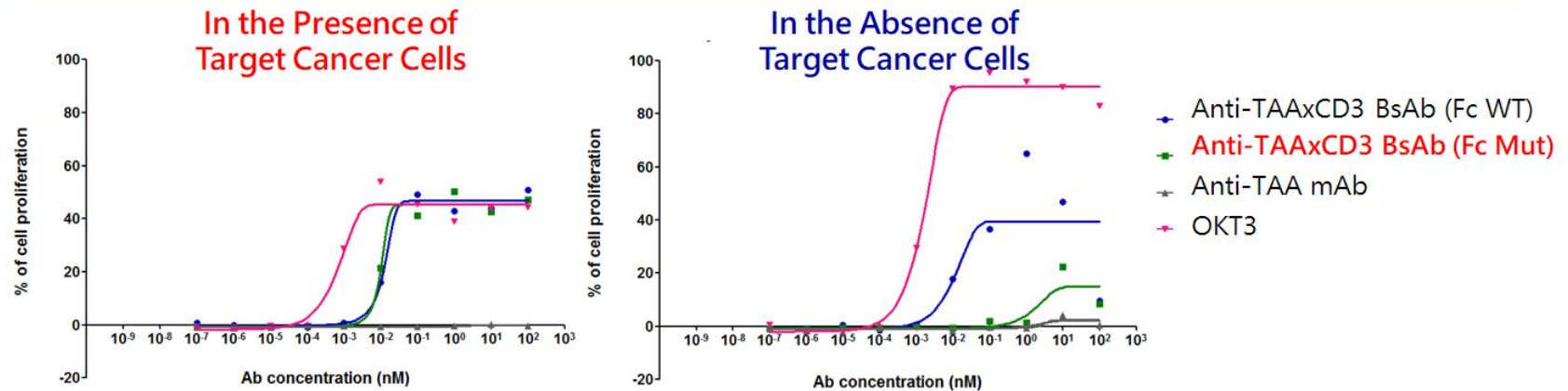
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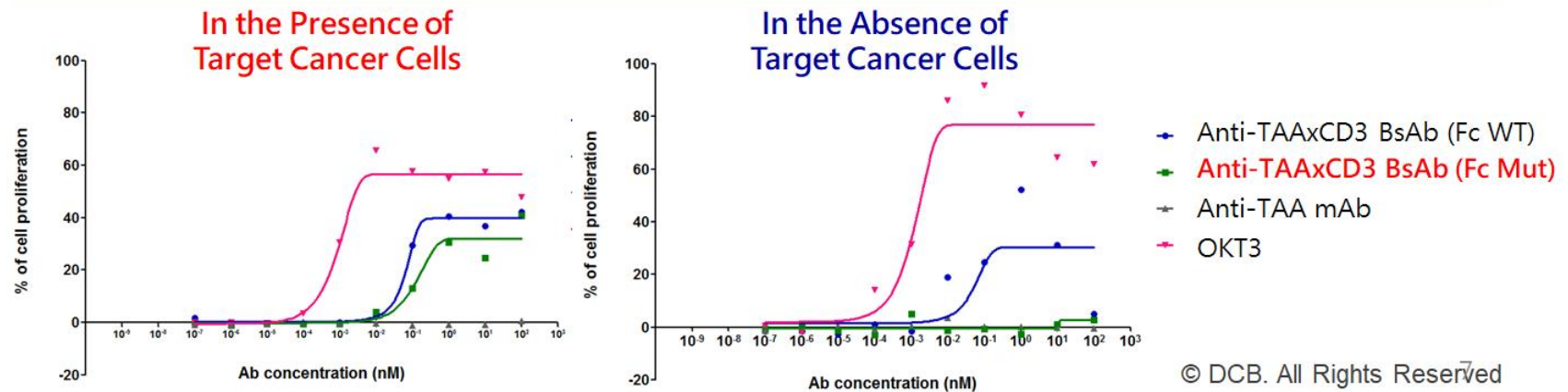


# Target-dependent T Cell Activation (Anti-TAAxCD3 BsAb)

## Proliferation of CD8 T cells



## Proliferation of CD4 T cells





# Long *in Vivo* Half-life



## -comparing to BiTE

Project Team

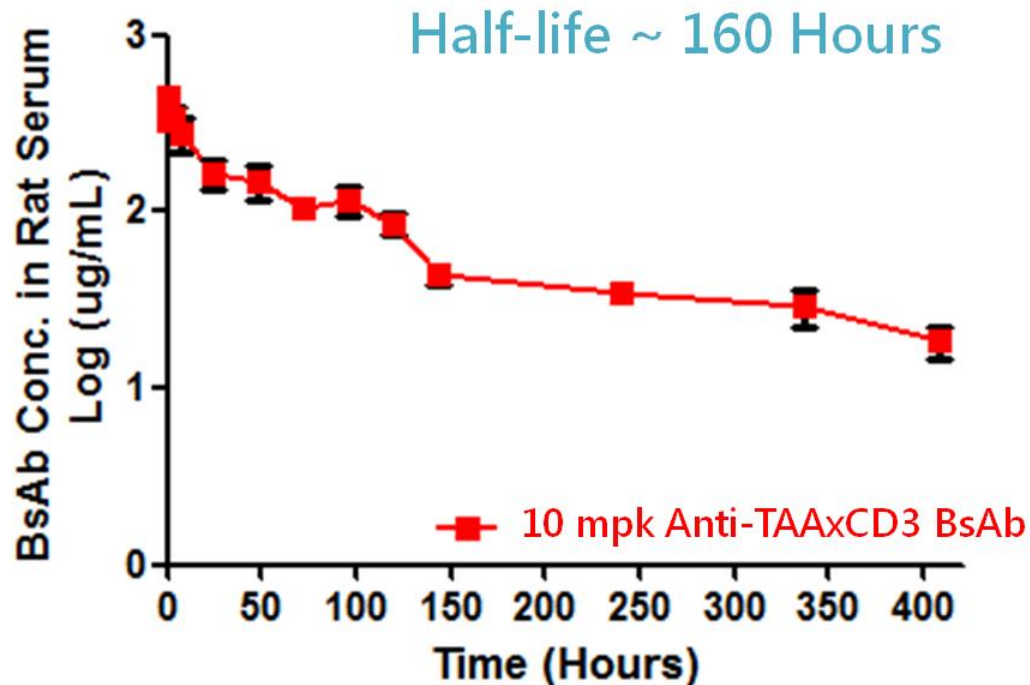
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Rat Single Dosing PK	Dose	C <sub>0</sub>	AUC <sub>(0-last)</sub>	AUC <sub>(0-∞)</sub>	MRT <sub>inf</sub>	t <sub>1/2</sub>	CL	V <sub>ss</sub>
	(mg/Kg)	(mg/mL)	(mg*hr/mL)	(mg*hr/mL)	(hr)	(hr)	(mL/min/Kg)	(L/Kg)
Anti-TAAxCD3 AIS BsAb	10	465±31.3	28114±3645	32569±5425	187±32.0	162±45.7	0.01±0.001	0.06±0.01

# Low Immunogenicity of Anti-TAAxCD3 BsAb in Rat

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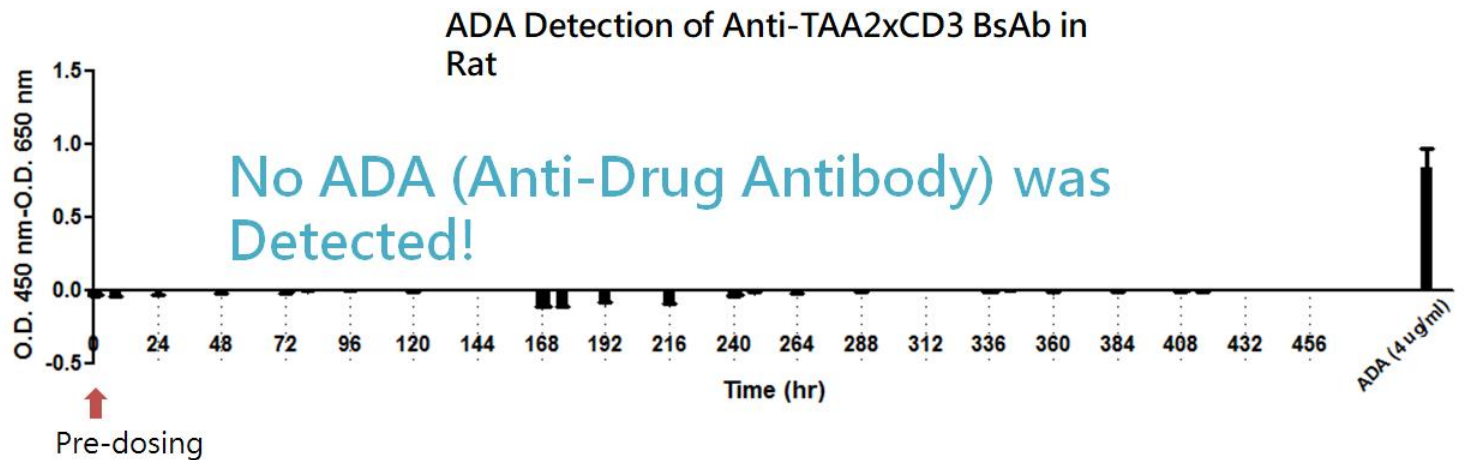
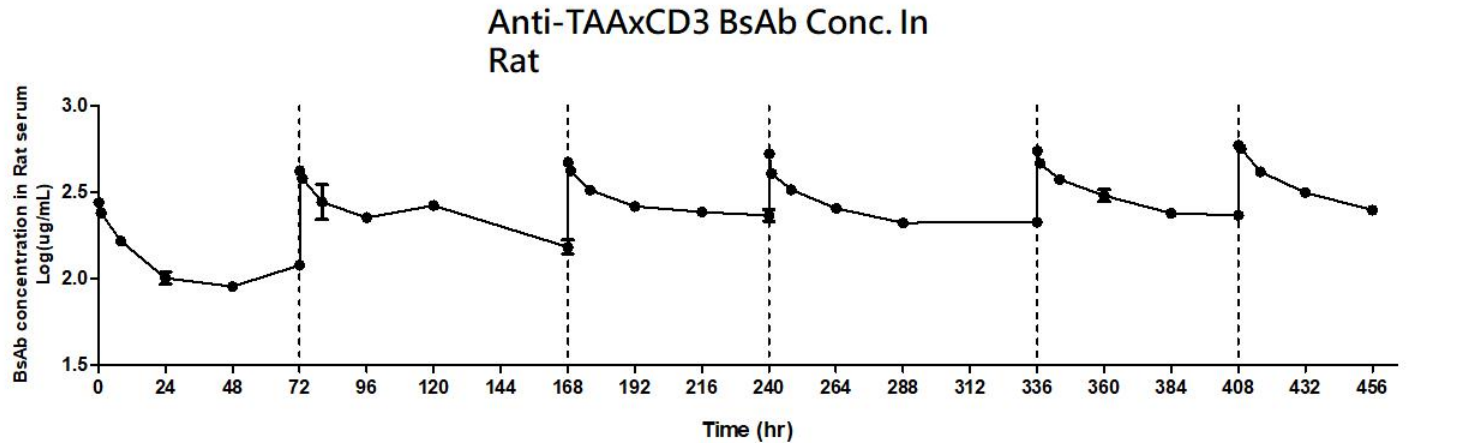
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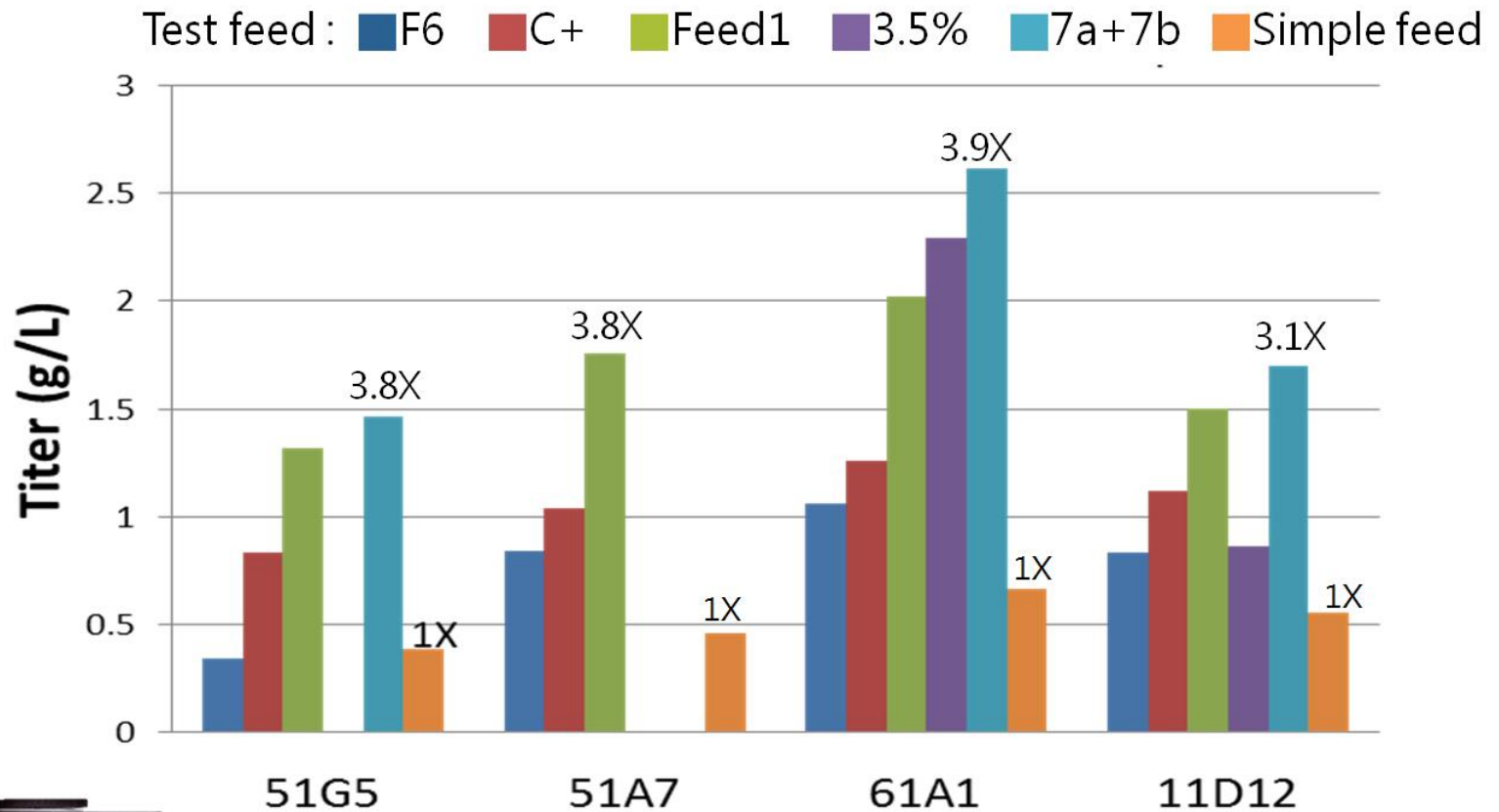
Summary/Contact



# High Production Yield of The Anti-TAAxCD3 BsAb CHO-S Cell Line



## Titer



□ Anti-TAAxCD3 BsAB Process by AMBR (NUambr02)

# Therapeutic Effect of Anti-TAA2xCD3 BsAb in HCC1428 Xenograft Mice



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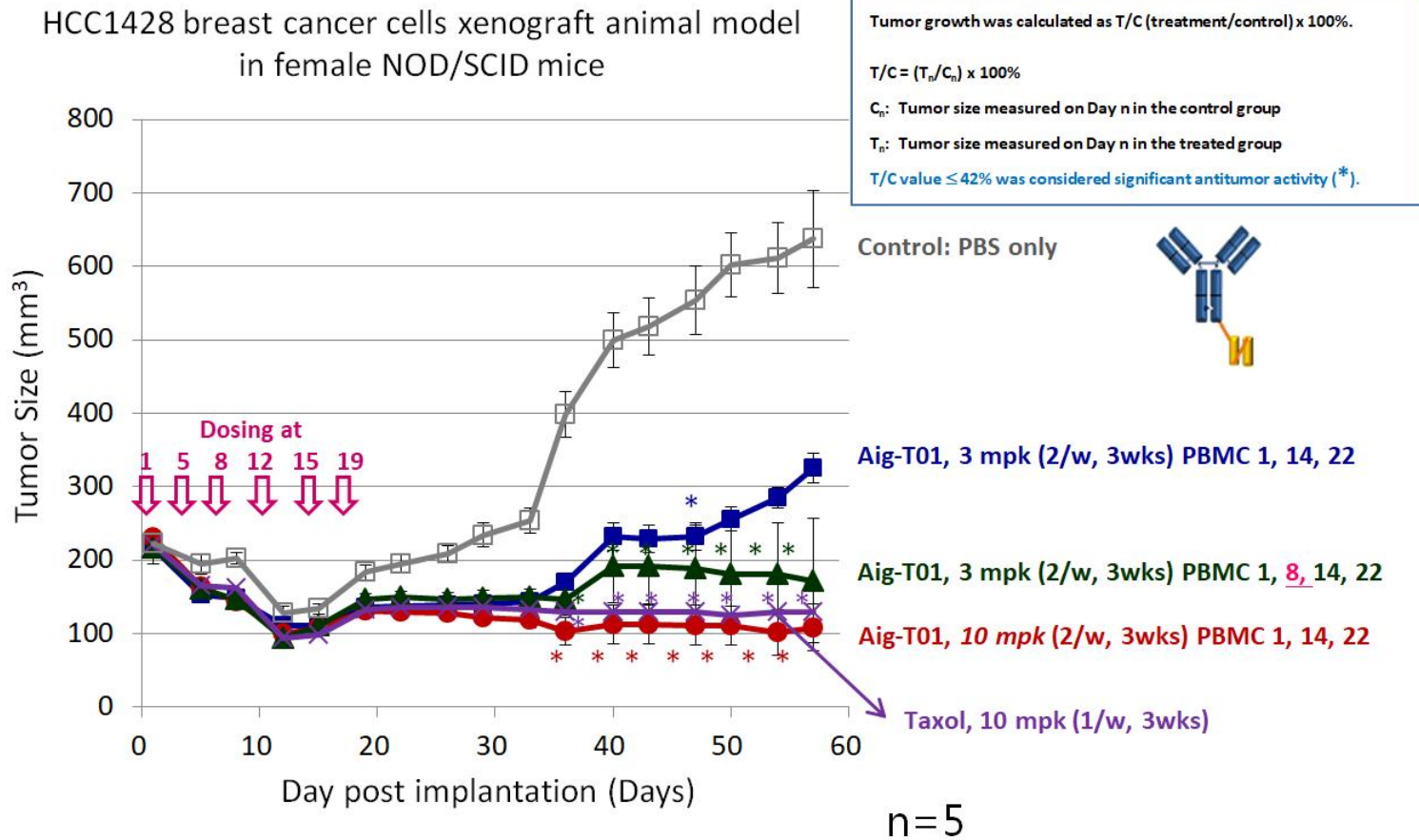
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# Possibility, Status, and Strategy

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## IP

PCT (2018), US (2018), and TW (2018) Patents Applied

## Partnership

- Non-exclusive Licensing
- Co-development
- Other Ways of Partnership

## Expect in the Future

- Comparing this novel BsAb platform to other existing technologies

# Summary and Contact

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## DCB's Bispecific Antibody

- Easy to Make
- High Correct Pairing (>95%)
- Target cell-dependent T cell activation (Better safety profile)
- Long *in vivo* half-life( $T_{1/2}$ ~ 160 Hours)
- Low immunogenicity in rats (No detectable ADA)
- High production yield (Yield= 2~3 g/L)

## BD Contact

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Thank you for your attention